★Caution: English & Metric Hole Locations are NOT the Same! "E" = 1.456in [36.98mm] "M" = 36.73mm [1.446in] "E" = .500in [12.7mm] M" = 11.81mm [.465in] "E" = 1/2"-13 Tap "M" = M12-1.75 Tap (4) Places Finish Bore \emptyset 2.375in $^{+.001}_{-.000}$ \emptyset 2.365in [6.007mm] Min. Clearance 60.33mm^{+0.03} \emptyset 2.313in [58.74mm] Finish Bore Min. Thru Bore 1.975in **DETAIL C** 50.17mm 2.150in **SCALE 2:1** Min. 54.61mm Finish Bore Depth Min. Clearance \emptyset 2.313in 58.74mm Min. Thru Bore DO NOT SCALE DRAWING **GK180-L3-Base Machining** This product may be covered by one or more patents or patent applications. STANDARD LIFTERS INC See http://www.standardlifters.com/patents.html for details

