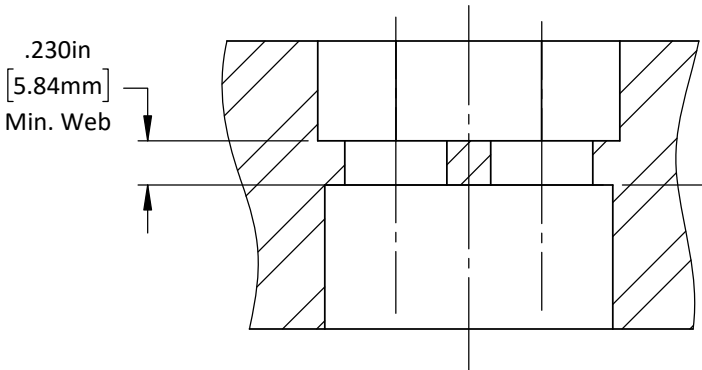


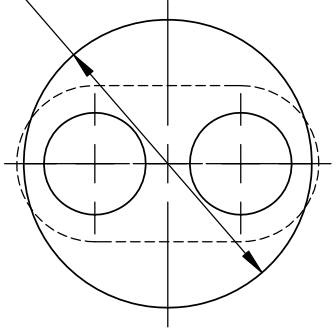
Drill & Slot For (2)  
 "E" = 1/2" SHCS  
 "M" = M12 SHCS



.750in [19.05mm] Max. Bore - for location and support  
 .188in [4.78mm] Min. Bore - for location

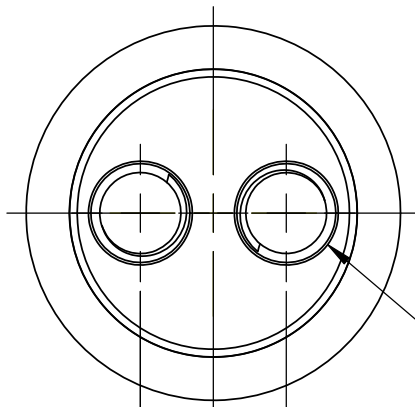
SECTION A-A

$\phi 1.5000 \pm .0005$   
 [  $\phi 38.100\text{mm} \pm 0.013$  ]

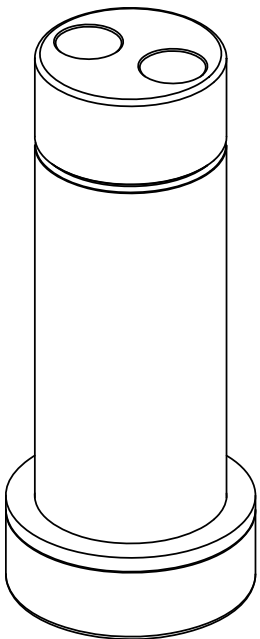
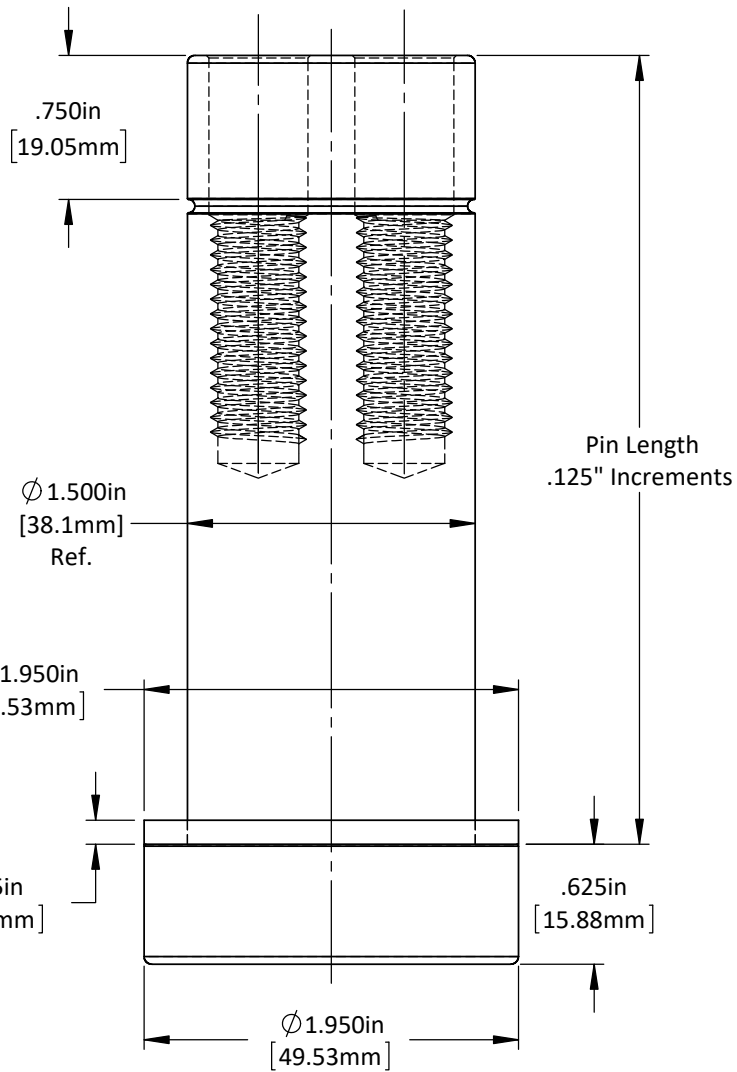
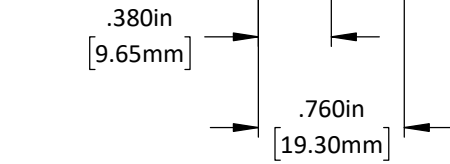


DO NOT SCALE DRAWING    REV 2  
 This product may be covered by one or more patents or patent applications.  
 See <http://www.standardlifters.com/patents.html> for details.

**Guide Pin GK152-Machining**  
**Standard Lifters Inc**



"E" =  $\varnothing$  .516in Dr. X .82in Dp.  
 1/2-13 Tap X 1.88in Dp. Full Thd.  
 "M" =  $\varnothing$  12.3mm Dr. X 20.8mm Dp.  
 M12-1.75 Tap X 48mm Dp. Full Thd.  
 (2) Plcs.



DO NOT SCALE DRAWING

REV 1

This product may be covered by one or more patents or patent applications.  
 See <http://www.standardlifters.com/patents.html> for details.

**Guide Pin GK152**

**Standard Lifters Inc**