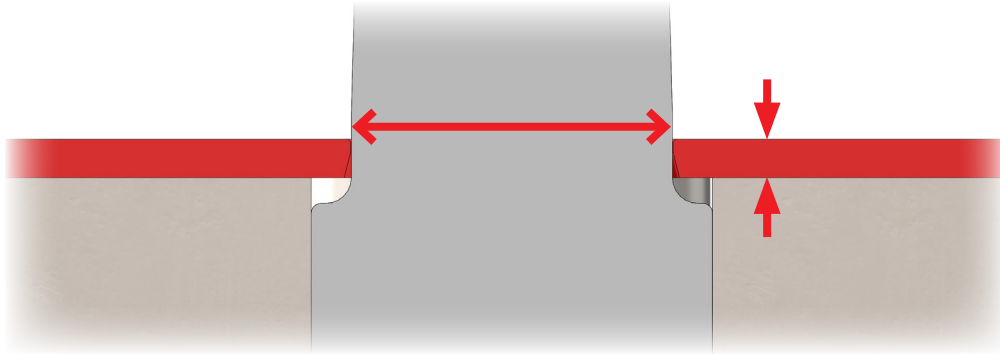


Usage Guidelines & Recommendations

Max Stock Thickness to Tapered Pilot Diameter



Pilot Diameter	Max Recommended Stock Thickness
10mm / .375"	1.9mm / .075"
13mm / .500"	2.5mm / .100"
16mm / .625"	3.2mm / .125"
20mm / .75"	3.8mm / .150"

The above maximum stock thickness is a recommendation based on typical die conditions.

