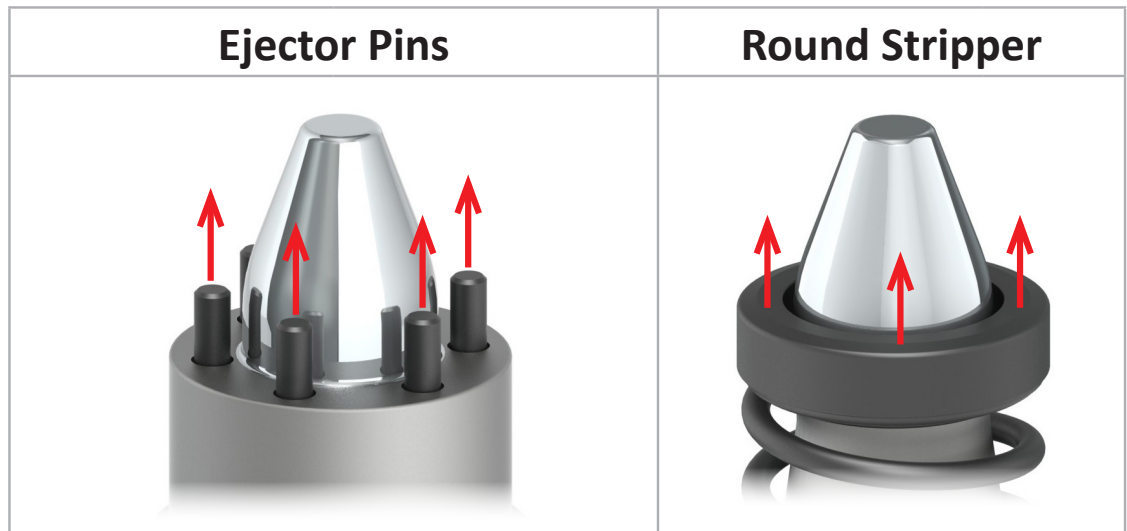


# Pilots - Ejection/Spring Force



Pilot Diameter	Ejector Pins		Round Stripper	
	Standard Spring*	Light Spring*	Standard Spring	Light Spring
.3125" / 8mm	10 lbs. on Contact 15 lbs. at Max Travel	5 lbs. on Contact 10 lbs. at Max Travel	N/A	
.375" / 10mm	12 lbs. on Contact 20 lbs. at Max Travel	5 lbs. on Contact 10 lbs. at Max Travel	6 lbs. on Contact 16 lbs. at Max Travel	N/A
.500" / 13mm	14 lbs. on Contact 23 lbs. at Max Travel	5 lbs. on Contact 10 lbs. at Max Travel	11 lbs. on Contact 19 lbs. at Max Travel	N/A
.625" / 16mm	14 lbs. on Contact 20 lbs. at Max Travel	5 lbs. on Contact 10 lbs. at Max Travel	15 lbs. on Contact 21 lbs. at Max Travel	N/A
.750" / 20mm	14 lbs. on Contact 20 lbs. at Max Travel	5 lbs. on Contact 10 lbs. at Max Travel	N/A	



\*Single Spring drives all Ejectors so  
Forces listed are for the Spring

