★Caution: English & Metric Hole Locations are NOT the Same! "E" = 1.357in [34.47mm] "M" = 34.00mm [1.338in] "E" = .400in [10.16mm] "M" = 10.00mm [.394in] "E" = 1/2"-13 Tap "M" = M12-1.75 Tap (4) Places Finish Bore \emptyset 2.115in [53.72mm] \emptyset 2.125in $^{+.001}_{-.000}$ Min. Clearance 53.98mm^{+0.03} \emptyset 2.063in [52.4mm] Min. Thru Bore Finish Bore **DETAIL C SCALE 2:1** 1.975in 2.150in [50.17mm] 54.61mm Min. Min. Clearance Finish Bore Depth \emptyset 2.063in [52.40mm] Min. Thru Bore DO NOT SCALE DRAWING **GK150-L3-Base Machining** This product may be covered by one or more patents or patent applications. STANDARD LIFTERS INC See http://www.standardlifters.com/patents.html for details

