

# Tips for Ordering Replacement Parts

## Helpful to Provide Original Tool Builder and Job #

When ordering replacement parts, providing the name of the original tool builder along with the Job # is very beneficial. SL is able to use this information to look up the original BOM to verify the products needed.

## Replace the Base and Guide Pin at the same time

Standard Lifters recommends replacing the base and guide pin at the same time in order to maximize the life cycle of the product. Both the guide pins and bases/bushings are wearing components so installing a used guide pin in a new base will result in an uneven wearing surface which will reduce the life span of both parts. Keep in mind, once our products reach production we back them with a 50% Stamper Replacement Discount (See full discount information under the purchasing section of our website) . Our replacement discount makes simultaneously replacing the base and guide pin a wise and cost effective practice.

## Replacement Parts Kit

Common parts like Dampening Washers, Crings, and Retaining Rings may be found in your SL provided Replacement Parts Kit. SL would prefer you have stock of these items, so if a kit is needed please contact SL to request one free of charge.



## Determining the Guide Pin Needed

The bottom of the Guide Pin is Etched with everything needed to order the Pin:

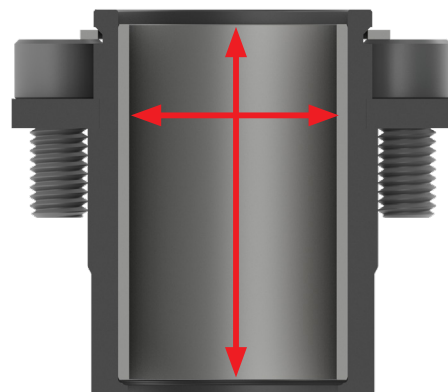
- Series (also confirms diameter)
- Length of Pin
- English or Metric



## Determining the Base Needed

Most GK Bases do not have etching and require you to determine the following:

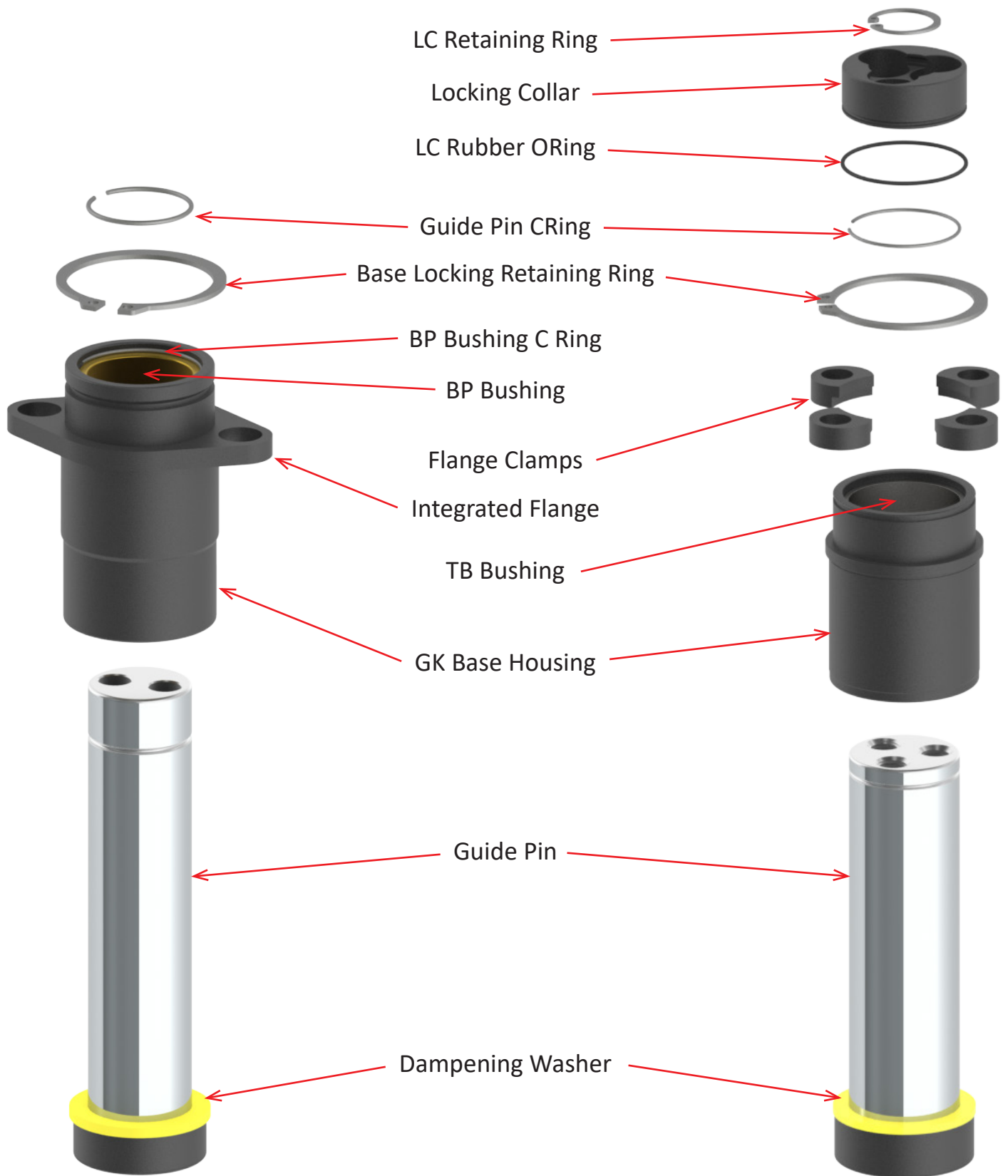
- Base Style
- **Bushing ID** (the Pin Series is adequate as well)
- **Bushing Length**
- Base Height (for N Bases Only)
- Bushing Style (for N Bases Only)



See the following pages to help determine what Base you need.



# GK Standard Part Terms

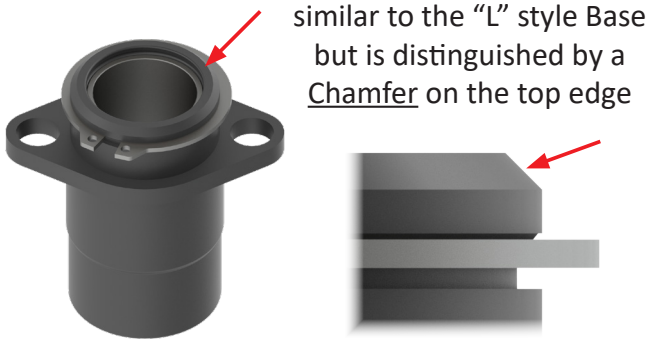


# GK Base Style Determination

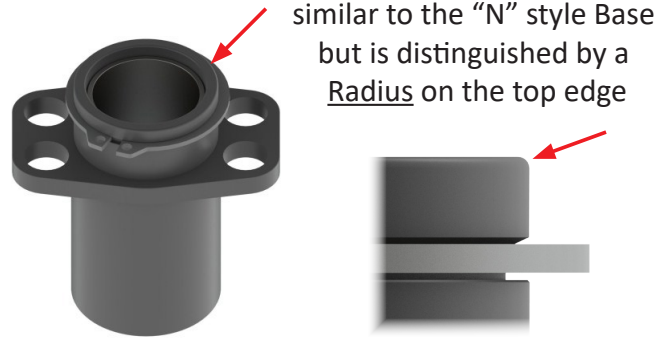
## "N" & "L" Base Styles

The "N" and "L" Bases are similar. They have an integrated two piece flange and are available in multiple configurations. They do not include etching on the base so please reference product options (on subsequent pages) to determine the specifics or contact SL for assistance.

### "N" Base Style



### "L" Base Style

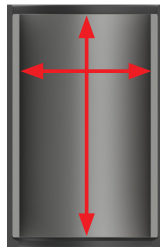


### "H" Base Style



"H" Style Bases have individual flange clamps. The diameter determines the qty of clamps

In addition, you will need to also measure and provide the ID and Length of the Bushing for SL to determine exactly what you need



### "D" Base Style



"D" Style Bases have a 1 pc Flange with dowels. There is etching that provides the Style, Series, and Units.

The "D2/3" etching notes that it is a "D" Style Base with either a 2" long or 3" Long Bushing. You will need to measure and provide the Length of the Bushing for SL to determine exactly what you need



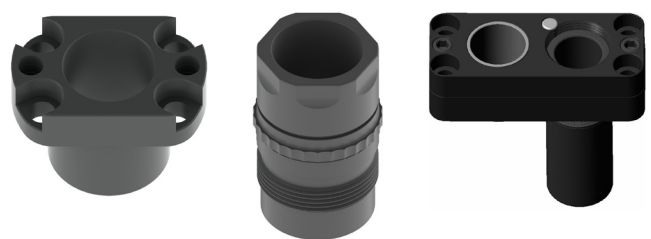
### "A/B" Base Style

"A" and "B" style bases are etched on the Top. This will provide all the information needed to order replacements










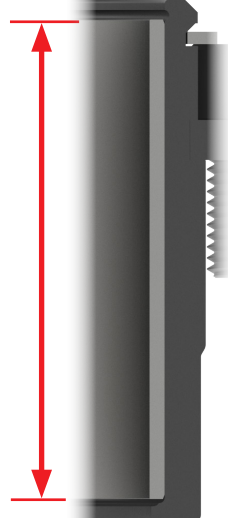
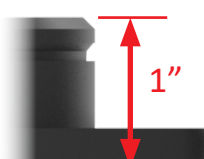
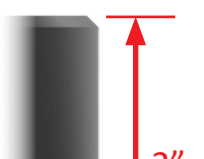


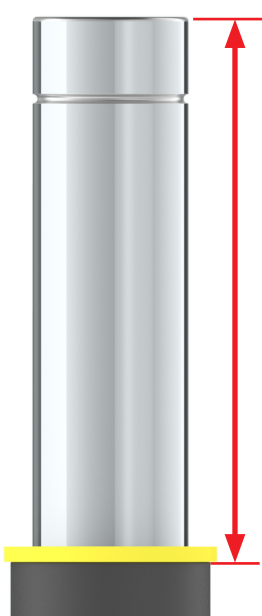
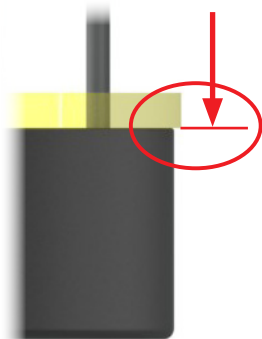


### Other Base Styles

For older Legacy products it is best to send pictures of the Base that you have so SL can determine what you have.












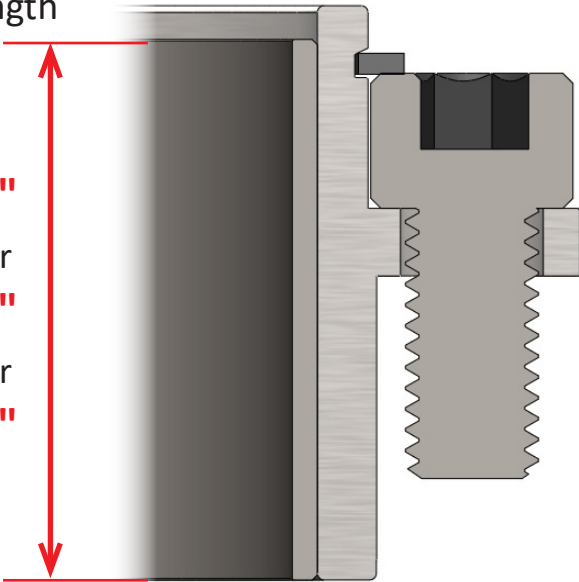
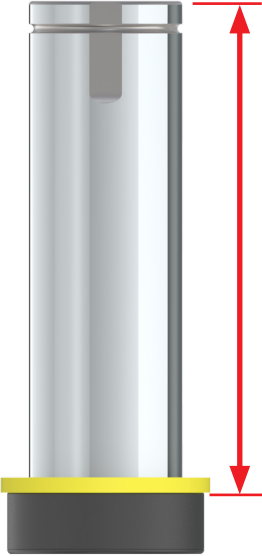
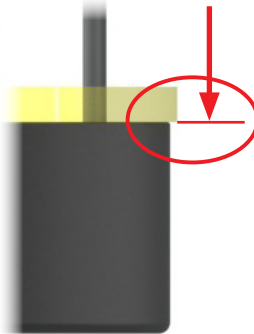


# N Base - Product Number Structure

Series	Base Style/ Bushing Length	Base Height	Bushing Type	Units	Guide Pin Length
<div>GK75 (.75") </div> <div>GK105 (1.00") </div> <div>GK120 (1.25") </div> <div>GK122 (1.25") </div> <div>GK152 (1.50") </div> <div>GK180 (1.75") </div> <div>GK205 (2.00") </div>	<div>N Base Style </div> <div>See product details for various options available </div> <div>Bushing Length 2", 3", 4", 5" </div>	<div> 1"</div> <div> 2"</div>	<div>TB </div> <div>PTFE / Bronze</div> <div>BP </div> <div>Bronze with Graphite Plugs</div>	<div>English or Metric</div> <div>(Determines Taps/Reams in Guide Pin End)</div>	<div></div> <div>Measure to the Steel Shoulder under the Dampening Washer </div>
GK122	N3	2	TB	M	4.25
Example: GK122-N3-2-TB-M-4.25					



# L Base - Product Number Structure

Series	Base Style/Bushing Length	Units	Guide Pin Length
<p>GK75 (.75")</p>  <p>GK105 (1.00")</p>  <p>GK120 (1.25")</p>  <p>GK122 (1.25")</p>  <p>GK152 (1.50")</p>  <p>GK180 (1.75")</p>  <p>GK205 (2.00")</p> 	  <p><b>L</b> Base Style</p>   <p>Bushing Length</p>  <p>2" or 3" or 4"</p>	<p>Metric</p> <p>English</p> <p>(Determines Taps/Reams in Guide Pin End)</p>	 <p>Measure to the Steel Shoulder under the Dampening Washer</p> 
<b>GK122</b>	<b>L2</b>	<b>M</b>	<b>4.25</b>
Example: <b>GK122-L2-M-4.25</b>			

