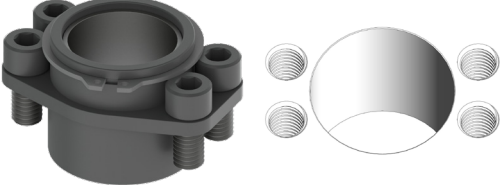






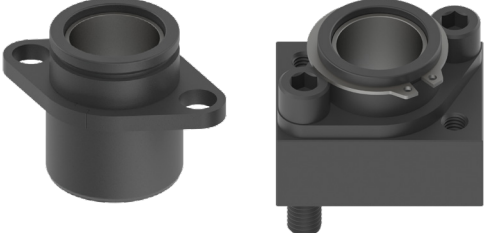


Legacy GK Bases

Legacy Product		Recommended Substitute	
Style		Style	
L 3 Base Sizes Only	 <p>3 Sizes Phased Out due to the ratio of Bushing Length-to-Diameter being too Low L2 in 1.50" Diameter L2 in 1.75" Diameter L3 in 2.00" Diameter</p>	N Style Bases with a Longer Bushing Length	 <p>See product information on N Style Base. Use as long of bushing as possible that will fit in your application by extending it both up and down as space is available.</p>
H All Bases	 <p>Phased Out due to "N" Style Bases being a superior option as well as Low Sales Volume</p>	N Style Bases	 <p>See product information on N Style Base. Machining will be similar to the H Style with a bored hole providing location.</p>
A & B All Bases	 <p>Phased Out due to the ratio of Bushing Length-to-Diameter being too Low as well as Low Sales Volume</p>	N2-1 Style Bases with Dowel Adapter	 <p>Default height will be taller than the A/B bases but the assembly can be pocketed if needed</p> <p>The Dowel Adaptor allows the N Style Base to be surface mounted and located using Dowel Pins</p>
D All Bases	 <p>Phased Out due to "N" Style Bases being a superior option as well as Low Sales Volume</p>	N Style Bases with Dowel Adapter if needed	 <p>The dowel adaptor is only needed if you have no choice but to locate using dowel pins.</p>



GK Base Only - Part Number Structure

GK Series	Base Style and Bushing Length	English/ Metric	
GK150	L2	M	Base
Example: GK150-L2-M-Base			

- GK70**
- GK95**
- GK100**
- GK115**
- GK150**
- GK175**
- GK200**

If the Guide Pin Series is Unknown the diameter can be substituted (ex: GK1.50)

- GK.75**
- GK1.00**
- GK1.25**
- GK1.50**
- GK1.75**
- GK2.00**



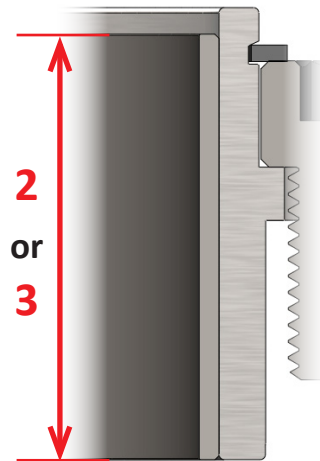
L



H



D



Determines any Fasteners, Taps, Reams in the Base

For A and B Style Bases the Bushing Length is not Included in the Part Number



A / B



A

