A   A

$\emptyset$ .6877in±.0003
[17.468mm±0.008]

.020in X 45.00° Min.
[0.51mm]

.251in±.001
[6.38mm±0.03]

$\emptyset$ .875in Min.
[22.23mm]

$\emptyset$ .625in
[15.88mm]

$\emptyset$ .625in
[15.88mm]

| DO NOT SCALE DRAWING | REV | 1 | **Pilot-PA-.3125-.050-L-P-W-Machining** |

Standard Lifters Inc
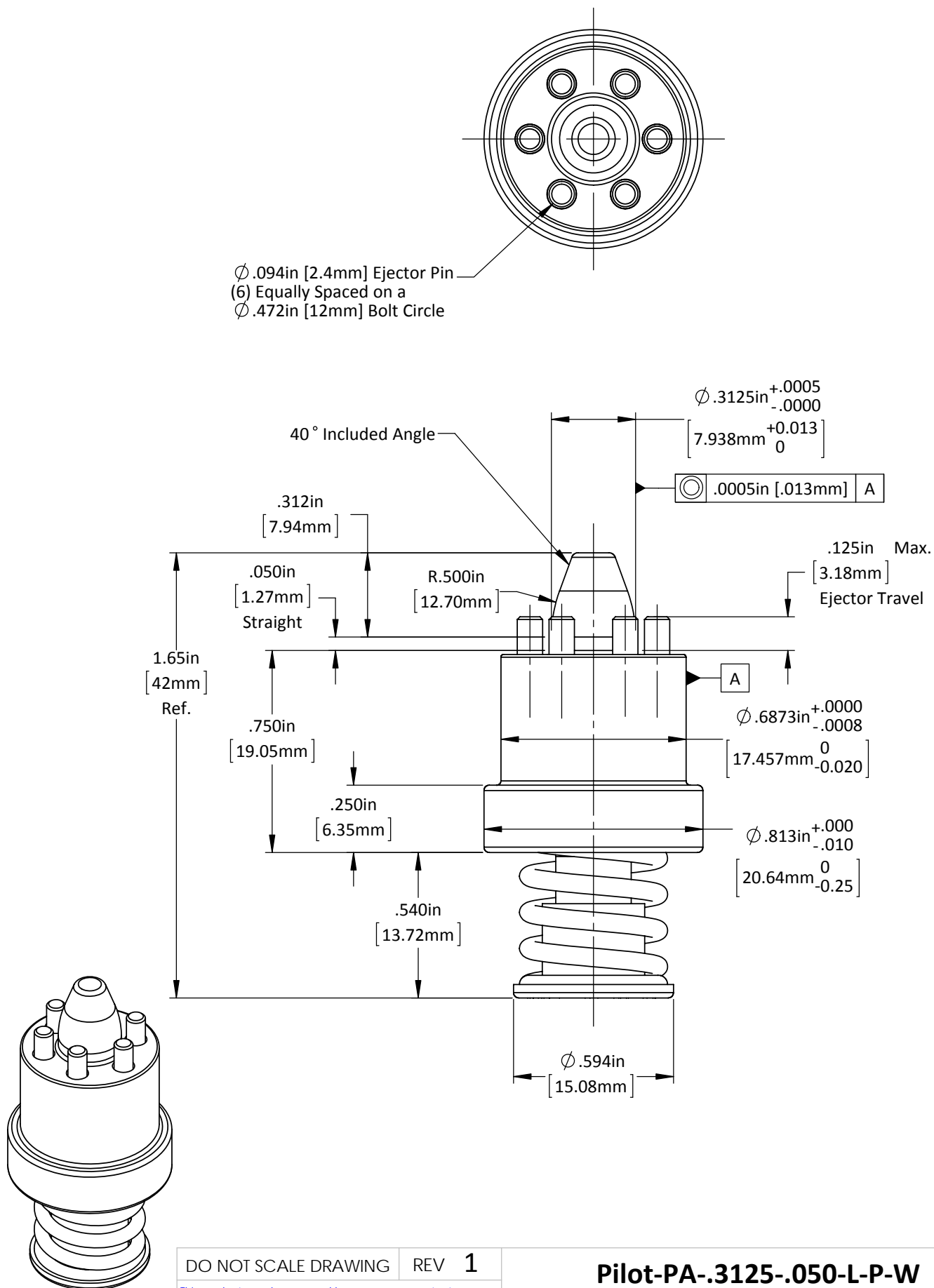
$\oslash$ .094in [2.4mm] Ejector Pin
(6) Equally Spaced on a
$\oslash$ .472in [12mm] Bolt Circle

$\oslash$ .3125in $^{+.0005}_{-.0000}$

$\left[7.938mm \,^{+0.013}_{0} \right]$

⊚ .0005in [.013mm] A

40° Included Angle

.125in Max.
$\left[3.18mm \right]$
Ejector Travel

.312in
$\left[7.94mm \right]$

.050in
$\left[1.27mm \right]$
Straight

R.500in
$\left[12.70mm \right]$

A

1.65in
$\left[42mm \right]$
Ref.

$\oslash$ .6873in $^{+.0000}_{-.0008}$

$\left[17.457mm \,^{0}_{-0.020} \right]$

.750in
$\left[19.05mm \right]$

.250in
$\left[6.35mm \right]$

$\oslash$ .813in $^{+.000}_{-.010}$

$\left[20.64mm \,^{0}_{-0.25} \right]$

.540in
$\left[13.72mm \right]$

$\oslash$ .594in
$\left[15.08mm \right]$

DO NOT SCALE DRAWING   REV   1

Pilot-PA-.3125-.050-L-P-W

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