★ Caution: English & Metric Hole Locations are NOT the Same! "E" = 1.021in [25.93mm] "M" = 26.77mm [1.054in] Ref. "E" = 3/8"-16 Tap "M" = M10-1.50 Tap (3) Places on a Bolt Circle Finish Bore "E" = 2.042in [51.87mm] "M" = 53.54mm [2.108in] \emptyset 1.490in [37.85mm] \emptyset 1.500in $^{+.001}_{-.000}$ Min. Clearance 38.10mm +0.03 Ø 1.438in [36.53mm] Min. Thru Bore Finish Bore **DETAIL C** SCALE: 2.275in 2.350in 57.79mm 59.69mm Min. Min. Clearance Finish Bore Depth Ø1.438in [36.53mm] Min. Thru Bore

DO NOT SCALE DRAWING **GK105-H3-Base-Machining** This product may be covered by one or more patents or patent applications. STANDARD LIFTERS INC

See http://www.standardlifters.com/patents.html for details.

★ Caution: English & Metric Hole Locations are NOT the Same! \emptyset 1.615in (3) Flange Clamps on -**Bolt Circle:** [41.02mm] "E" = 2.042in [51.87mm] "M" = 53.54mm [2.108in] "E" = 1.021in [25.93mm] Ref. \emptyset 1.000in Ref. [25.40mm] "M" = 26.77mm [1.054in] Ref. Ø.750in Clearance Hole [19.05mm] "E" = 3/8" SHCS "M" = M10 SHCS \emptyset 1.441in [36.59mm] .313in .813in 7.94mm 20.64mm 1.950in 2.250in [49.53mm] 57.15mm Ø1.4994in [38.085mm] \emptyset 1.480in 37.59mm DO NOT SCALE DRAWING Base-GK105-H3 This product may be covered by one or more patents or patent applications. STANDARD LIFTERS INC See http://www.standardlifters.com/patents.html for details.